HITACHI

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FOR MESSRS :

DATE : MAR.27.'98

CUSTOMER'S ACCEPTANCE SPECIFICATIONS

LMG5278XUFC-00T

CONTENTS

※ WHEN PRODUCT WILL BE DISCONTINUED, CUSTOMER WILL BE INFORMED BY HITACHI WITH TWELVE MONTHS PRIOR ANNOUCEMENT.

ACCEPTED BY;_____

PROPOSED BY; Y.J. Wang

87001

RECORD OF REVISION

DATE	SHEET No.	SUMMARY
MAR.27.'98	7B64PS 2710-LMG5278XUFC-00T-2 PAGE 10-3/5	CHANGE: CONTRAST IRREGULARITY (SPOT) IS CHANGED.

3. MECHANICAL DATA

(1)	PART NAME	LMG5278XUFC-00T
(2)	MODULE SIZE	257.5(W)mm*174.0(H)mm*7.0(D)mm max.
(3)	DOT SIZE	0.27 (W)mm*0.27 (H)mm
(4)	DOT PITCH	0.30 (W)mm*0.30 (H)mm
(5)	NUMBER OF DOTS	640 (W) * 480 (H)DOTS
(6)	DUTY	1/242 (DISPLAY IS DIVIDED INTO 2 BLOCKS)
(7)	LCD	FILM TYPE BLACK/WHITE (NEGATIVE TYPE) THE UPPER POLARIZER IS ANTI-GLARE TYPE. (HARDNESS. :3H) THE BOTTOM POLARIZER IS TRANSMISSIVE TYPE.
(8)	VIEWING DIRECTION	12 O'CLOCK
(9)	BACK LIGHT	COLD CATHODE FLUORESCENT LAMP

4. ABSOLUTE MAXIMUM RATINGS

4.1 ELECTRICAL ABSOLUTE MAXIMUM RATINGS. VSS=0V:STANDARD

ITEM	SYMBOL	MIN.	MAX.	UNIT	COMMENT
POWER SUPPLY FOR LOGIC	VDD-VSS	0	6.5	V	
POWER SUPPLY FOR LC DRIVE	VDD-VEE	0	27.5	V	
INPUT VOLTAGE	Vi	-0.3	VDD+0.3	V	NOTE 1
INPUT CURRENT	Ii	0	1	A	
STATIC ELECTRICITY	-	-	-	-	NOTE 2

NOTE 1 :$\overline{\text{DISP.OFF}}$,FRAME,LOAD,CP,UD0~UD3,LD0~LD3.

NOTE 2 :.MAKE CERTAINS YOU ARE GROUNDED WHEN HANDLING LCM.

4.2 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS.

ITEM	OPERATING		STORAGE		COMMENT
	MIN.	MAX.	MIN.	MAX.	
AMBIENT TEMPERATURE	0°C NOTE 6	45°C NOTE7	-25°C	60°C	NOTE 2,3
HUMIDITY	NOTE 1		NOTE 1		WITHOUT CONDENSATION
VIBRATION	-	9.8m/s^2 (1.0G)	-	11.76m/s^2 (1.2G) NOTE 5	NOTE 4
SHOCK	-	490m/s^2 (50G) NOTE 5	-	490m/s^2 (50G) NOTE 5	3 TIMES FOR EACH DIRECTION OF +/-X/+/-Y/+/-Z PULSE WIDTH 10mS
CORROSIVE GAS	NOT ACCEPTABLE		NOT ACCEPTABLE		

NOTE 1 :Ta<=40°C:85%RH max.
Ta> 40°C:ABSOLUTE HUMIDITY MUST BE LOWER THAN THE HUMIDITY OF 85%RH AT 40°C.

NOTE 2 :Ta AT -25°C-------< 48H,AT 60°C-------< 168H.

NOTE 3 :BACKGROUND COLOR CHANGES SLIGHTLY DEPENDING ON AMBIENT TEMPERATURE. THIS PHENOMENON IS REVERSIBLE.

NOTE 4 :5Hz~500Hz (EXCEPT RESONANCE FREQUENCY) FOR EACH DIRECTION OF X/Y/Z.
ANY FAILURE CAUSED BY CONNECTOR LOOSENED WHILE TESTING SHALL BE IGNORED.

NOTE 5 :THIS MODULE SHOULD BE OPERATED NORMALLY AFTER FINISH THE TEST.
ANY FAILURE CAUSED BY CONNECTOR LOOSENED WHILE TESTING SHALL BE IGNORED.

NOTE 6 :HIGHER STARTING VOLTAGE OF CFL AND HIGHER LCD DRIVING VOLTAGE ARE NEEDED WHILE OPERATING AT 0°C. THE LIFE TIME OF CFL WILL BE REDUCED WHILE OPERATING AT 0°C. NEED TO MAKE SURE OF VALUE OF IL AND CHARACTERISTICS OF INVERTER. ALSO THE RESPONSE TIME AT 0 WILL BE SLOWER.

NOTE 7 :THERE ARE POSSIBILITY THAT COLOR UN-UNIFORMITY HAPPENED WHILE OPERATING AT 45°C

5. ELECTRICAL CHARACTERISTICS OF LCM

5.1 ELECTRICAL CHARACTERISTICS

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
POWER SUPPLY VOLTAGE FOR LOGIC	VDD-VSS	-	3.0	3.3 / 5.0	5.25	V
INPUT VOLTAE NOTE 1	VI	H LEVEL	0.8VDD	-	VDD	V
		L LEVEL	0	-	0.2VDD	V
POWER SUPPLY CIRCUIT FOR LOGIC CURRENT NOTE 2	IDD	VDD-VSS=3.3V	-	22.0	32.0	mA
		VDD-VSS=5.0V		20.0	30.0	
POWER SUPPLY CIRCUIT FOR LC DRIVING NOTE 2	IEE	VDD-VSS=3.30V	-	20.0	27.0	mA
		VDD-VSS=5.0V		18.0	25.0	
RECOMMENDED LC DRIVING VOLTAGE NOTE 3	VDD-VEE	Ta= 0°C , ϕ=0°	-	23.9	26.5	V
		Ta= 25°C , ϕ=0°	-	22.7	-	V
		Ta=45°C , ϕ=0°	18.5	21.6	-	V
FRAME FREQUENCY NOTE4	fFRAME	-	120	130	140	Hz

NOTE 1 :$\overline{\text{DISP.OFF}}$,FRAME,LOAD,CP,UD0~UD3, LD0~LD3.

NOTE 2 :fFRAME=140Hz,UD0~UD3=0,1,0,1,….LD0~LD3=1.0,1.0,…
VDD-VEE=22.7V,Ta=25°C

NOTE 3 :RECOMMENDED LC DRIVING VOLTAGE FLUCTUATES ABOUT +/-1.0V BY EACH MODULE.
TEST PATTERN IS ALL “Q” .

NOTE 4 :NEED TO MAKE SURE OF FLICKRING AND RIPPLING OF DISPLAY WHEN SETTING THE FRAME FREQUENCY IN YOUR SET.

5.2 OPTICAL CHARACTERISTICS BACKLIGHT

(LCM, BACKLIGHT ON, Ta=25°C)

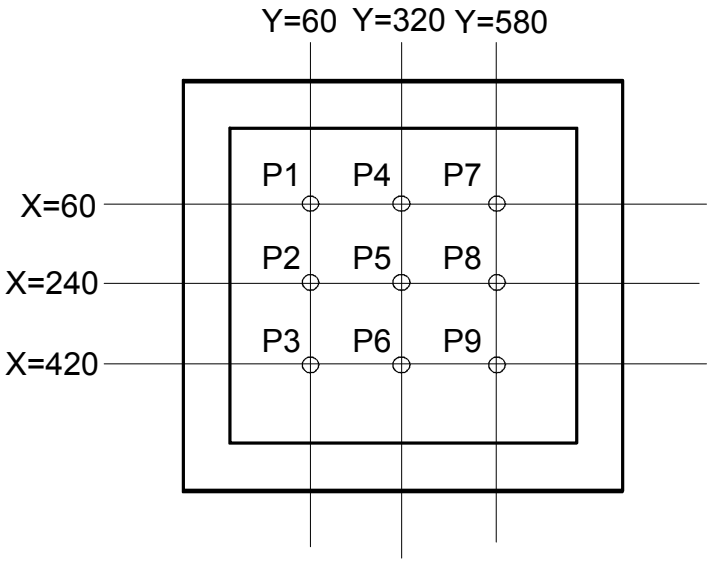
ITEM	MIN.	TYP.	MAX.	UNIT	NOTE
BRIGHTNESS	40.0	60.0	-	cd/m^2	IL=5mA NOTE 1,2
RISE TIME	-	5	-	MINUTE	IL=5mA BRIGHTNESS 80%
BRIGHTNESS UNIFORMITY	-	-	+/-30	%	UNDERMENTIONED NOTE 1,3

CFL : INITIAL, Ta=25°C, VDD-VEE=22.7V
DISPLAY DATA SHOULD BE ALL "ON"

NOTE 1 MEASUREMENT AFTER 10 MINUTES OF CFL OPERATING.

NOTE 2 BRIGHTNESS CONTROL : 100%

NOTE 3 MEASUREMENT OF THE FOLLOWING 9 PLACES ON THE DISPLAY.
DEFINITION OF THE BRIGHTNESS TOLERANCE.



$$\left(\frac{\text{MAX BRIGHTNESSW OR MIN BRIGHTNESS - AVERAGE BRIGHTNESS}}{\text{AVERAGE BRIGHTNESS}}\right)*100$$

6. OPTICAL CHARACTERISTICS

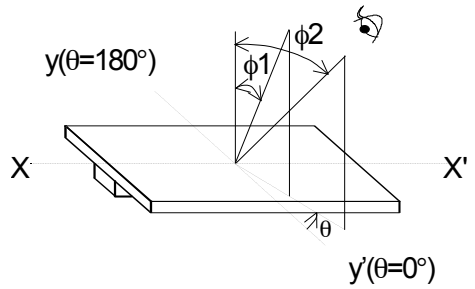
6.1 OPTICAL CHARACTERISTICS

Ta=25°C (BACKLIGHT ON)

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
VIEWING AREA	$\phi 2-\phi 1$	K>=2.0	30	40	-	deg	1,2
CONTRAST RATIO	K	$\phi=0°$ $\theta=0°$	14	18	-	-	3
RESPONSE TIME (RISE)	tr	$\phi=0°$ $\theta=0°$	-	160	210	ms	4
RESPONSE TIME (FALL)	tf	$\phi=0°$ $\theta=0°$	-	110	160	ms	4

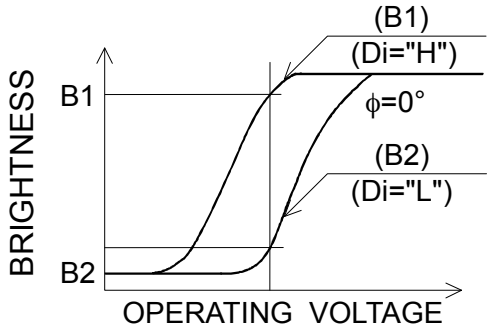
(MEASURE CONDITION BY HITACHI)

NOTE 1.DEFINITION OF θ AND ϕ

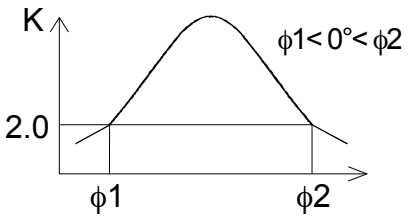


NOTE 3.DEFINITION OF CONTRAST "K"

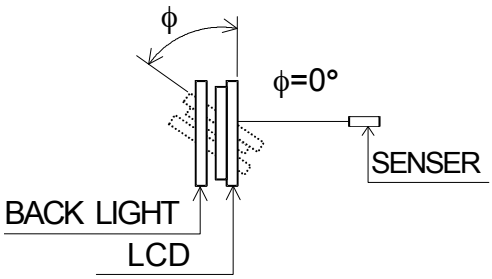
$$K=\frac{\text{BRIGHTNESS ON SELECTED DOT (B1)}}{\text{BRIGHTNESS ON NON-SELECTED DOT (B2)}}$$



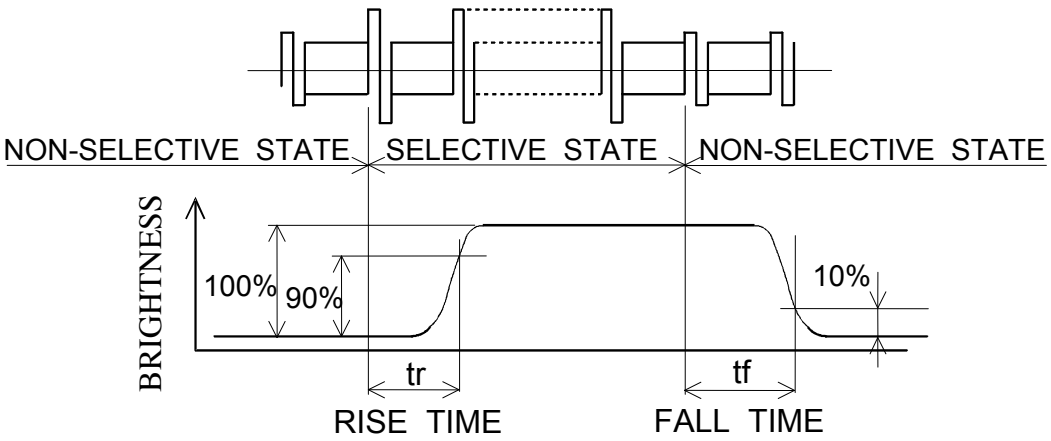
NOTE 2.DEFINITION OF VIEWING ANGLE $\phi 1$ AND $\phi 2$



CONTRAST RATIO K VS VIEWING ANGLE ϕ



NOTE 4.DEFINITION OF OPTICAL RESPONSE



6.2 ELECTRICAL CHARACTERISTICS OF BACKLIGHT

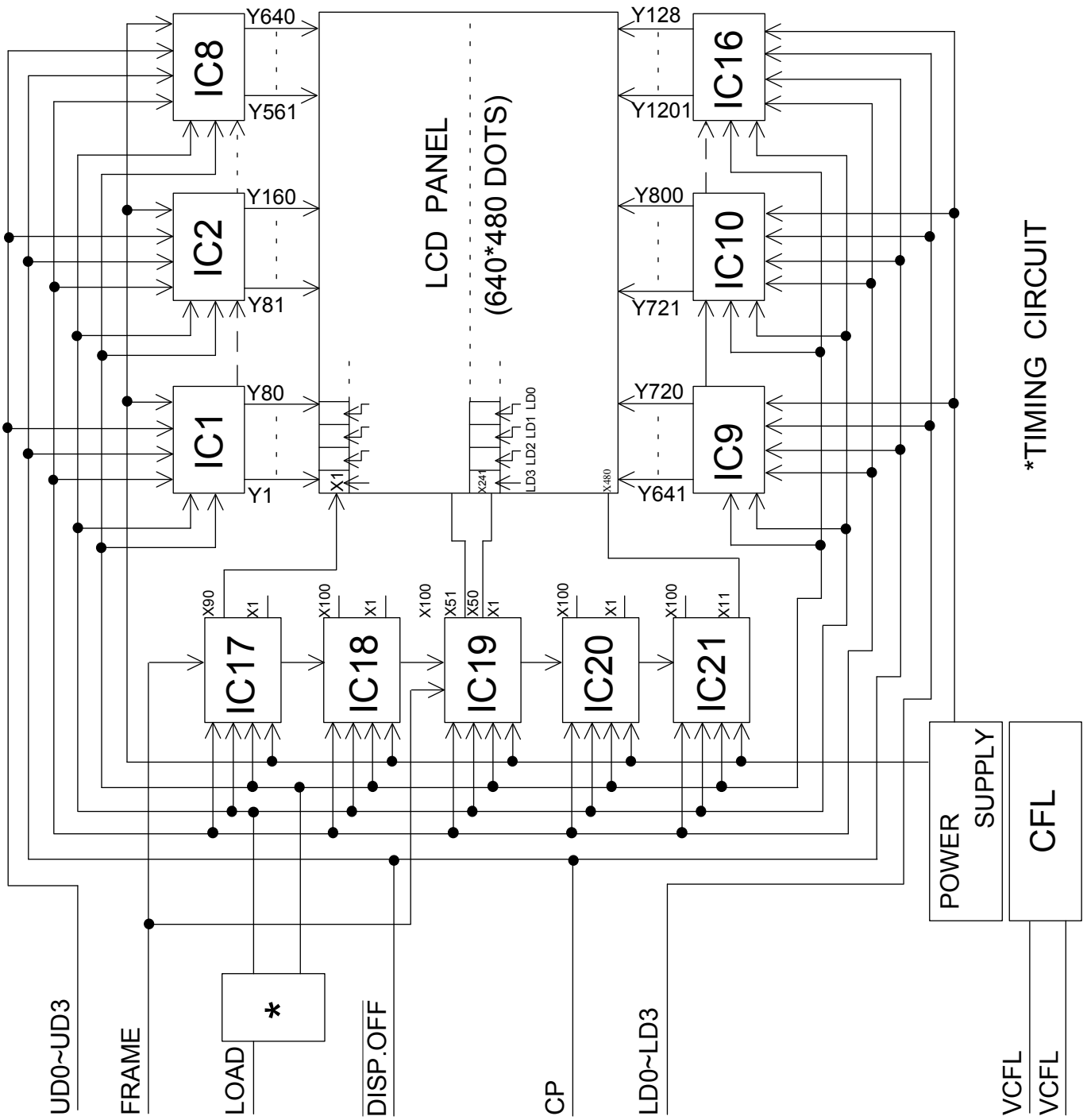
ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	NOTE
LAMP VOLTAGE	VL	-	360	-	V	Ta=25
FREQUENCY	fL	30	70	85	KHz	Ta=25
LAMP CURRENT	IL	2.5	5	5.5	Ma	Ta=25
STARTING DISCHARGE VOLTAGE	VS NOTE 2	1000	-	1500	V	Ta=25°C

NOTE 1 :PLEASE CERTAINLY INFORM HITACHI BEFORE DESIGNING LAMP DRIVE CIRCUIT ACCORDING TO THE ABOVE SPECIFICATIONS.

NOTE 2 :STARING DISCHARGE VOLTAGE IS INCREASED WHEN LCM IS OPERATING AT LOWER TEMPERATURE. PLEASE CHECK THE CHARACTERISTICS OF INVERTER BERFORE APPLING TO YOUR SET.

NOTE 3 :AVERAGE LIFE TIME OF CFL WILL BE DECREASED WHEN LCM IS OPREATING AT LOWER TEMPERATURE.

7. BLOCK DIAGRAM



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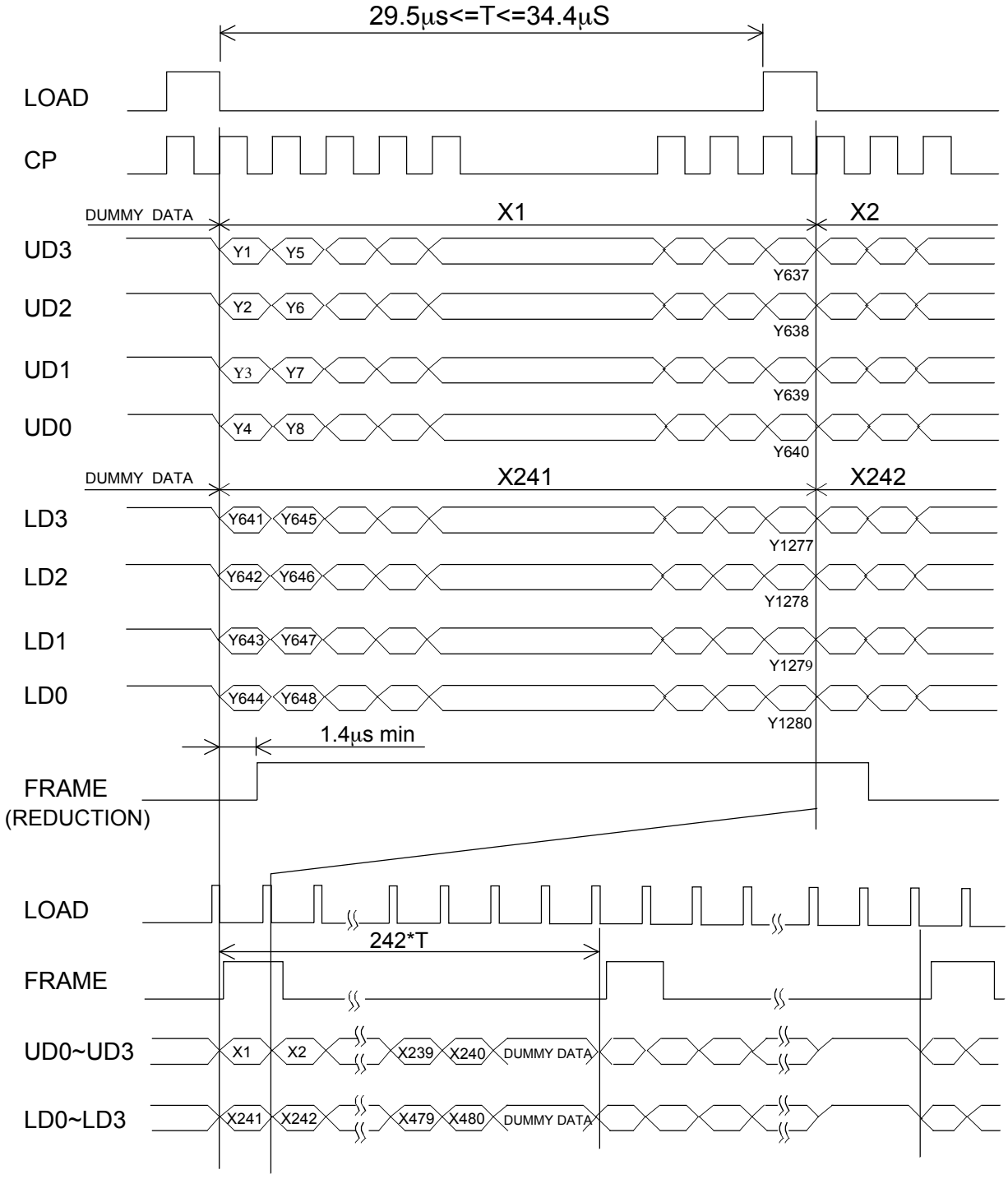
8. INTERFACE TIMING CHART

8.1 TIMING CHART

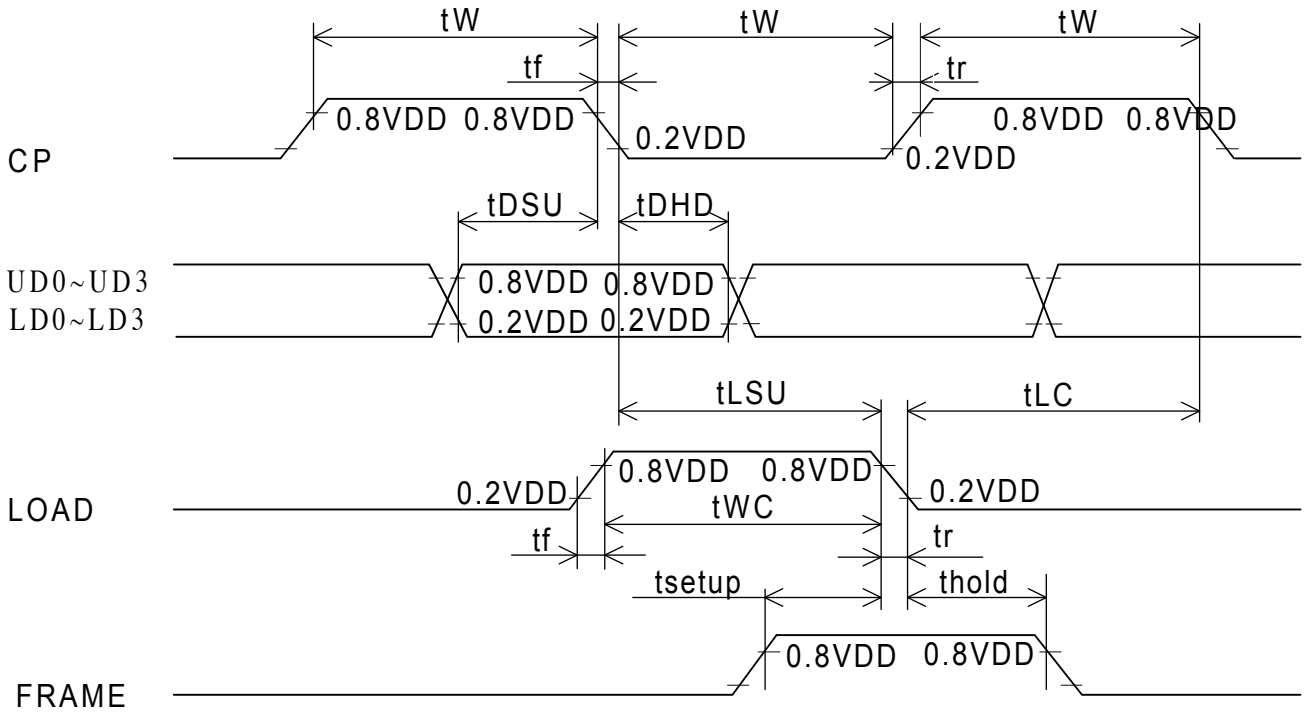


NOTE (1) DUMMY DATA : "H" LEVEL.
NOTE (2) DO NOT INPUT OVER 242 PULSES TO LOAD.

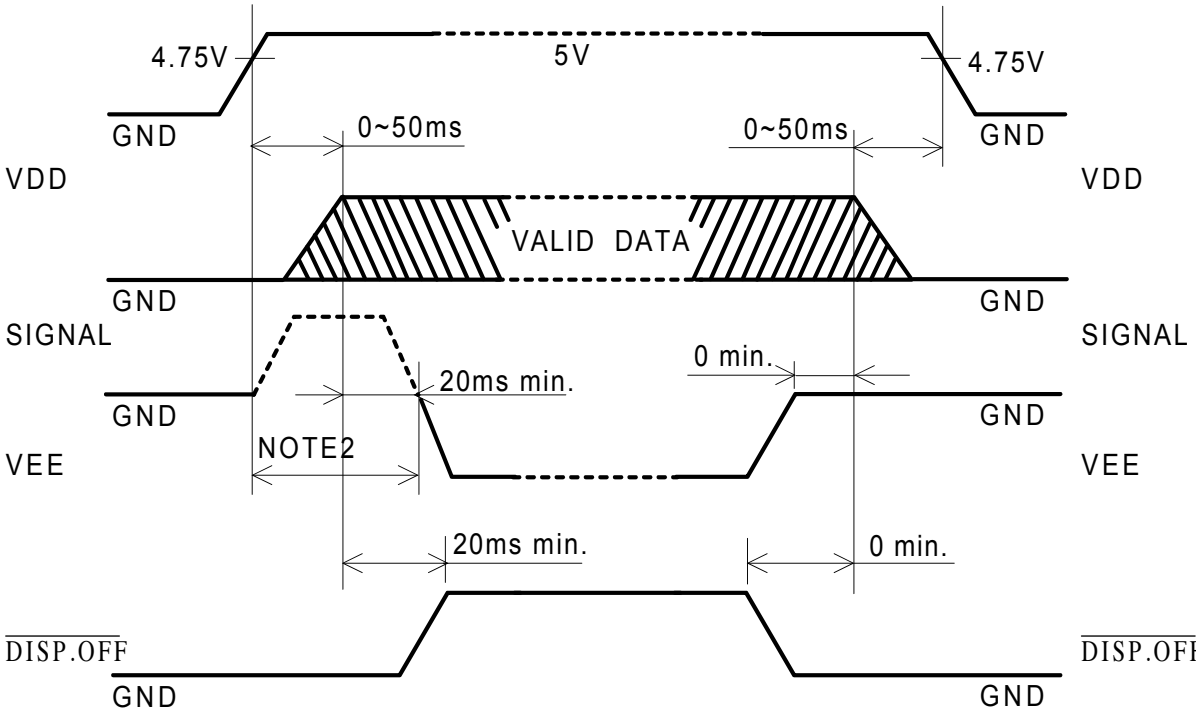
8.2 TIMING CHARACTERISTICS

0°C<=Ta<=50°C
VDD=3.3V+/-0.3V,5V+/-0.25V

ITEM	SYMBOL		MIN.	TYP.	MAX.	UNIT
CLOCK FREQUENCY	fCP		-	-	6.5	MHz
CLOCK PULSE WIDTH	tW		63	-	-	ns
CLOCK PISE , FALL TIME	tr,tf		-	-	20	ns
DATA SET UP TIME	tDSU		50	-	-	ns
DATA HOLD TIME	tDHD		50	-	-	ns
LOAD SET UP TIME	tLSU		80	-	-	ns
LOAD→CLOCK TIME	tLC	VDD=3.3V	120	-	-	ns
		VDD=5V	80	-	-	
“FRAME” SET UP TIME	tsetup		100	-	-	ns
“FRAME” HOLD TIME	thold		100	-	-	ns
“LOAD“ PULSE WIDTH	twc		125	-	-	ns

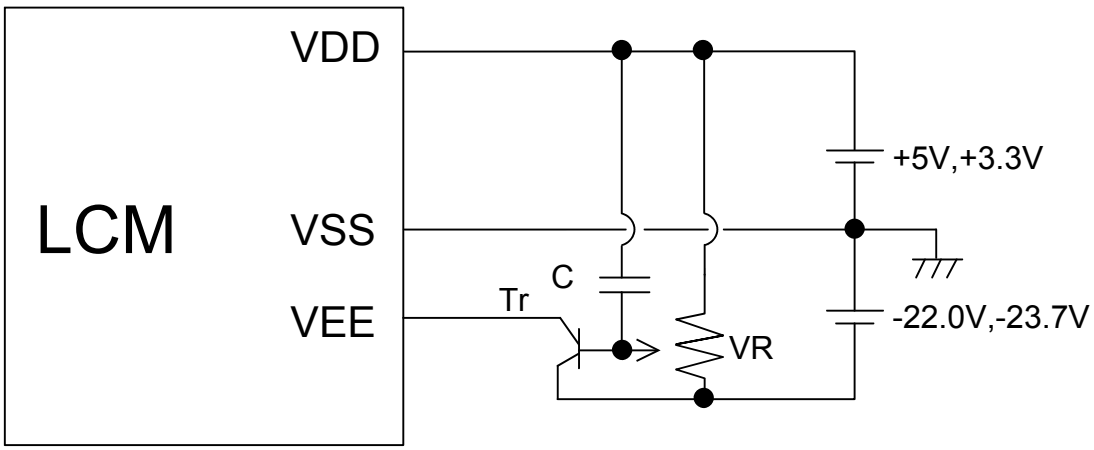


8.3 TIMING OF POWER SUPPLY AND INTERFACE SIGNAL



NOTE 1. THE MISSING PIXELS MAY OCCUR WHEN THE LCM IS DRIVEN BEYOND ABOVE POWER INTERFACE TIMING SEQUENCE.
NOTE 2. IN CASE OF NOT USING DISP.OFF CONTROLING, VEE SHOULD BE AT VDD LEVEL OR OPEN IN THIS TIME PERIOD.
NOTE 3 OPERATION OF VDD-VSS CHANGING (3.3←→5.0V) SHOULD BE DONE AFTER POWER OFF.

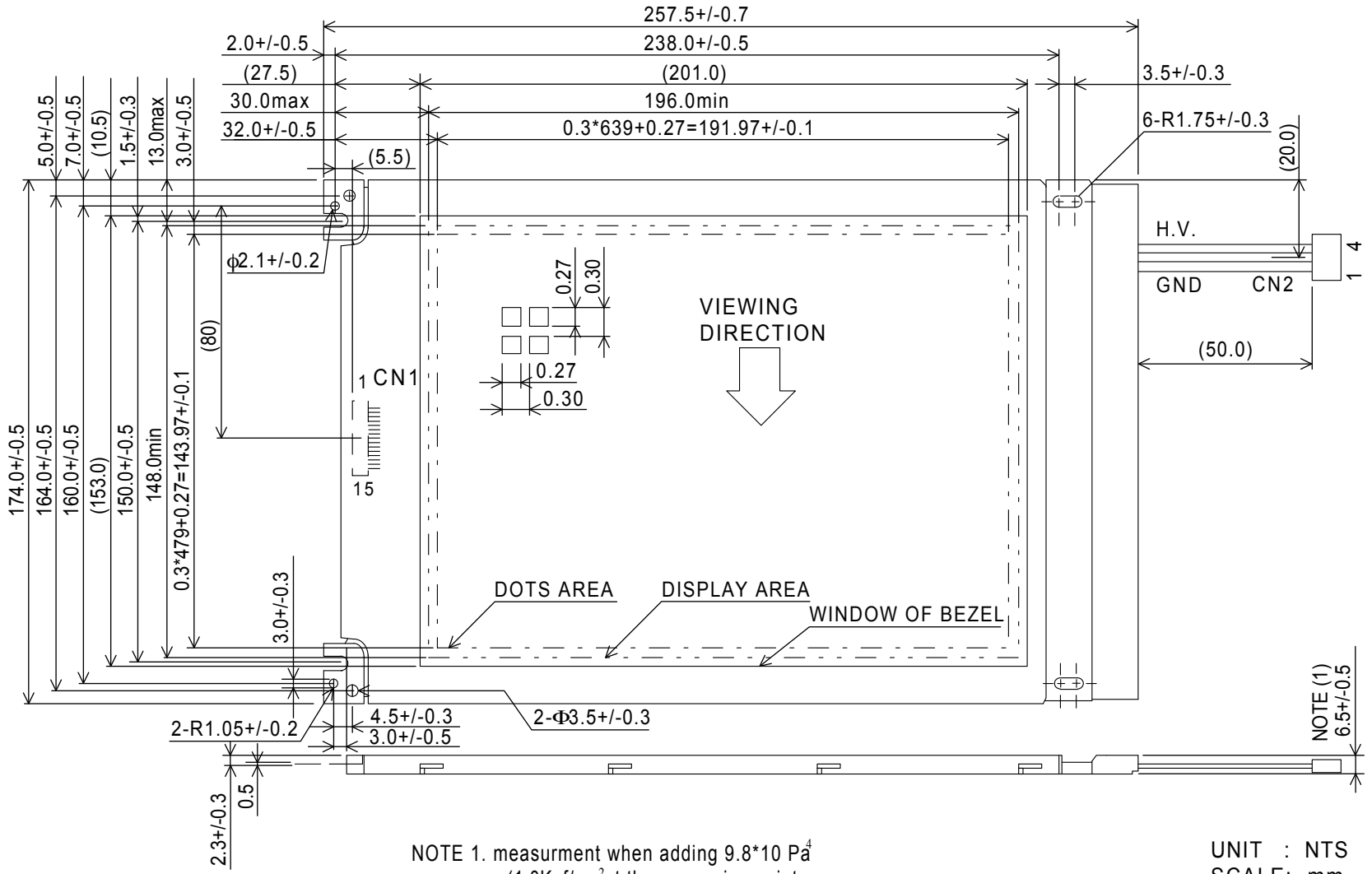
8.4 POWER SUPPLY FOR LCM (EXAMPLE)



C1,C2 : 3.3μF(ALUMINIUM ELECTROLYTIC CAPACITOR)
VR : 10~20KΩ
Tr : 2SA673APKC (HFE=100,IC=500mA)OR EQUIVALENT Tr.

9. DIMENSIONAL OUTLINE

9.1 DIMENSIONAL OUTLINE



NOTE 1. measurment when adding 9.8*10 Pa^4
(1.0Kgf/cm^2at the measuring point.

UNIT : NTS
SCALE: mm

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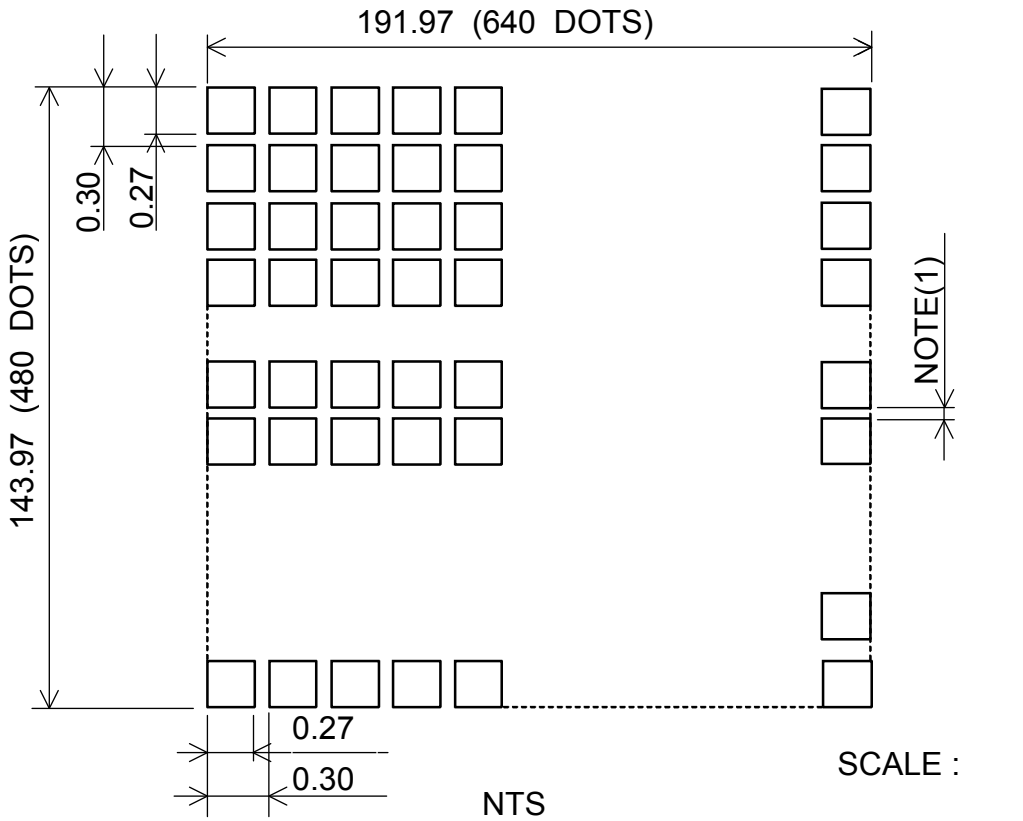
9.2 DISPLAY PATTERN



NOTE 1. CENTER-GAP 60μm MAX.

9.3 INTERNAL PIN CONNECTION

INTERFACE		PIN NO.	SIGNAL	LEVEL	FUNCTION
LCM	I/F1	1	FRAME	H	FIRST LINE MARKER
		2	LOAD	H→L	DATA LATCH
		3	CP	H→L	DATA SHIFT
		4	$\overline{\text{DISP.OFF}}$	H/L	H : ON / L : OFF
		5	VDD	-	POWER SUPPLY FOR LOGIC
		6	VSS	-	GND
		7	VEE	-	POWER SUPPLY FOR LC
		8	UD0	H/L	DISPLAY DATA (UPPER HALF)
		9	UD1		
		10	UD2		
		11	UD3		
		12	LD0	H/L	DISPLAY DATA (LOWER HALF)
		13	LD1		
		14	LD2		
		15	LD3		

I/F1 : MOLEX / 53261-1510
(SUITABLE CONNECTOR : MOLEX / 51021-1500)

INTERFACE		PIN NO.	SIGNAL	LEVEL	FUNCTION
CFL	CFL I/F	1	GND	-	CFL GND
		2	N.C	-	-
		3	N.C	-	-
		4	H.V	-	POWER SUPPLY FOR CFL

CFL I/F1 : MITSUMI M63M83-04
(SUITABLE CONNECTOR : MITSUMI M61M73-04
MITSUMI M60-04-30-114P(STRAIGHT)
MITSUMI M60-04-30-134P(ANGLE))

10. APPEARANCE STANDARD

10.1 APPEARANCE INSPECTION CONDITION

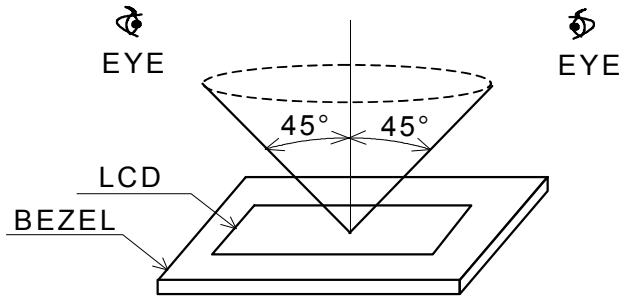
VISUAL INSPECTION SHOULD BE DONE UNDER THE FOLLOWING CONDITION.

(1) IN THE DARK ROOM

(2) WITH CFL PANEL LIGHTED WITH PRESCRIBED INVERTER CIRCUIT.

(3) WITH EYES 25cm DISTANCE FROM LCM.

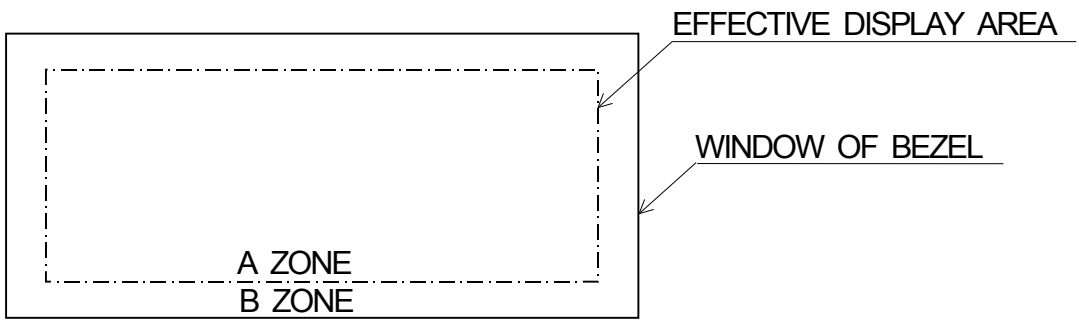
(4) VIEWING ANGLE WITHIN 45 DEGREES FROM THE VERTICAL LINE TO THE CENTER OF LCD.



10.2 DEFINITION OF EACH ZONE

A ZONE : WITHIN THE EFFECTIVE DISPLAY AREA SPECIFIED AT PAGE 9-1/3 OF THIS DOCUMENT.

B ZONE : AREA BETWEEN THE WINDOW OF BEZEL LINE AND THE EFFECTIVE DISPLAY AREA LINE SPECIFIED AT PAGE 9-1/3 OF THIS DOCUMENT.



10.3 APPEARENCE SPECIFICATION

(1) LCD APPEARANCE

*) IF THE PROBLEM OCCURES ABOUT THIS ITEM, THE RESPONSIBLE PERSON OF BOTH PARTY (CUSTOMER AND HITACHI) WILL DISCUSS MORE DETAIL.

No.	ITEM	CRITERIA			A	B
LCD	SCRATCHES	DISTINGUISHED ONE IS NOT ACCEPTABLE (TO BE JUDGED BY HITACHI STANDARD)			*	-
	DENT	SAME AS ABOVE			*	-
	WRINKLES IN POLARIZER	SAME AS ABOVE			*	-
	BUBBLES	AVERAGE DIAMERET D(mm)	MAXIMUM NUMBER ACCEPTABLE		O	-
		D<=0.2	IGNORED			
		0.2<D<=0.3	12			
		0.3<D<=0.5	3			
		0.5<D	NONE			
	STAINS, FOREIGN MATERIALS DARK SPOT	FILAMENTOUS			O	*
		LENGTH L(mm)	WIDTH W(mm)	MAXIMUM NUMBER ACCEPTABLE		
		L<=2.0	W<=0.03	IGNORED		
		L<=3.0	0.03<W<=0.05	6		
		-	0.05<W	NONE		
		ROUND			O	*
		AVERAGE DIAMETER D(mm)	MAXIMUM MUNBER ACCEPTABLE	MINIMUM SPACE		
		D<0.2	IGNORED	-		
		0.2<=D<0.3	6	10 mm		
		0.3<=D<0.4	4	30 mm		
		0.4<=D	NONE	-		
		THE WHOLE NUMBER	FILAMENTOUS + ROUND = 10			
		THOSE WIPED OUT EASILY ARE ACCEPTABLE			O	O
	COLOR TONE	TO BE JUDGED BY HITACHI STANDARD			O	-
	COLOR UNIFORMITY	SAME AS ABOVE			O	-
	PINHOLE	(A+B)/2<=0.15 MAXIMUM NUMBER : IGNORED			O	-
		0.15<(A+B)/2<=0.3 MAXIMUM NUMBER : 10				
		C<=0.03 MAXIMUM NUMBER : IGNORED				

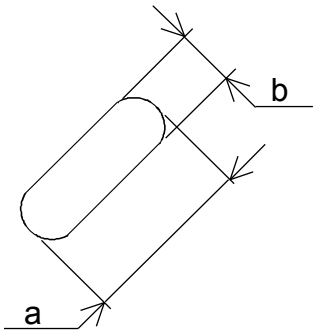
No.	ITEM	CRITERIA				A	B
L C D	CONTRAST IRREGULARITY (SPOT)	AVERAGE DIAMETER D(mm)	CONTRAST	MAXIMUM NUMBER ACCEPTABLE	MINIMUM SPACE	O	-
		D<=0.3	TO BE JUDGED BY HITACHI STANDARD	IGNORED	-		
		0.3 <D<=0.45		15	20mm		
		0.45<D<=0.6		5	20mm		
		0.6 <D<=0.8		3	50mm		
		0.8 <D		NONE	-		
	CONTRAST IRREGULARITY (LINE) (A PAIR OF SCRATCH)	WIDTH W(mm)	LENGTH L(mm)	MAXIMUM NUMBER ACCEPTABLE	MINIMUM SPACE	O	-
		W<=0.25	L<=1.2	2	20mm		
		W<=0.2	L<=1.5	3	20mm		
		W<=0.15	L<=2.0	3	20mm		
		W<=0.1	L<=3.0	4	20mm		
		THE WHOLE NUMBER		6			
	RUBBING SCRATCH	TO BE JUDGED BY HITACHI STANDRD					

(2) CFL BACKLIGHT APPEARANCE

No.	ITEM	CRITERIA			A	B
CFL BACKLIGHT	DARK SPOTS WHITE SPOT FOREIGN MATERIALS (SPOT)	AVERAGE DIAMERTER D(mm)		MAXIMUM NUMBER ACCEPTABLE	O	-
		D<=0.4		IGNORED		
		0 .4<D		NONE		
	FOREIGN MATERIALS (LINE)	WIDTH W(mm)	LENGTH L(mm)	MAXIMUM NUMBER ACCEPTABLE	O	-
		W<=0.2	L<=2.5	1		
			2.5<L	NONE		
		0.2<W	-	NONE		
	SCRATCHES	WIDTH W(mm)	LENGTH L(mm)	MAXIMUM NUMBER ACCEPTABLE	O	-
		W<=0.1	-	IGNORED		
		0.1<W<=0.2	L<=11.0	1		
			11.0<L	NONE		
		0.2<W	-	NONE		

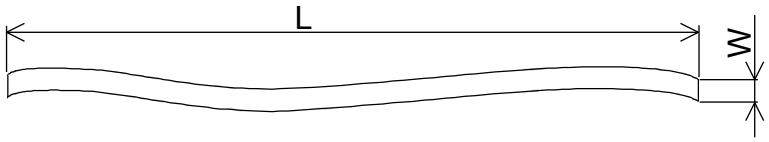
NOTE

(1) DEFINITION OF AVERAGE DIAMETER D

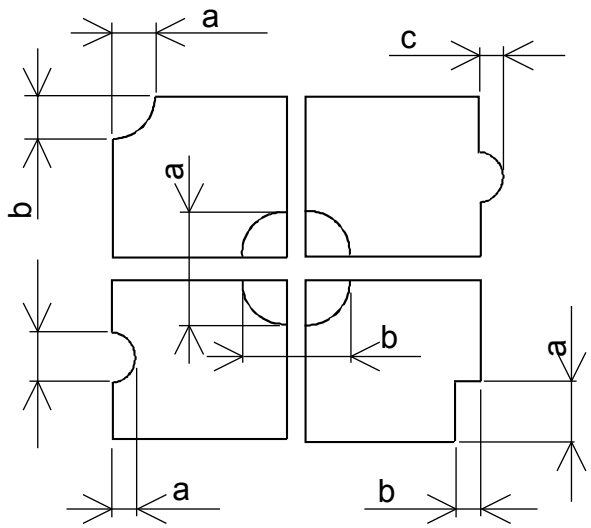


$$D=\frac{a+b}{2}$$

(2) DEFINITION OF LENGTH L AND WIDTH W



(3) DEFINITION OF PINHOLE



C : SALIENCE

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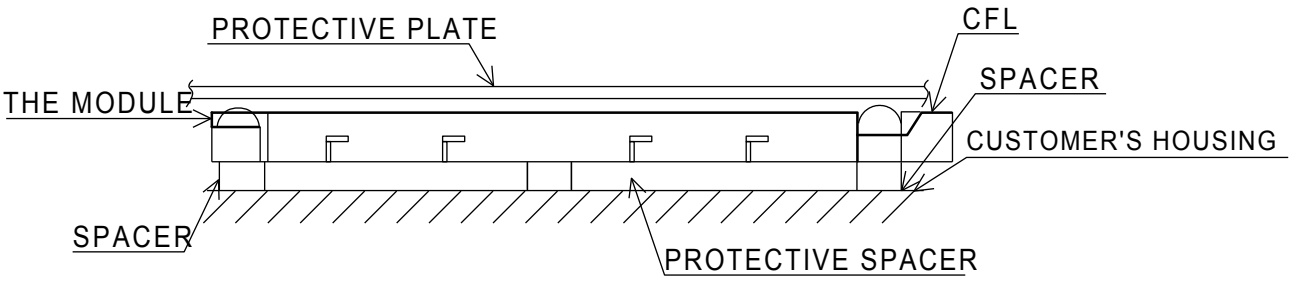
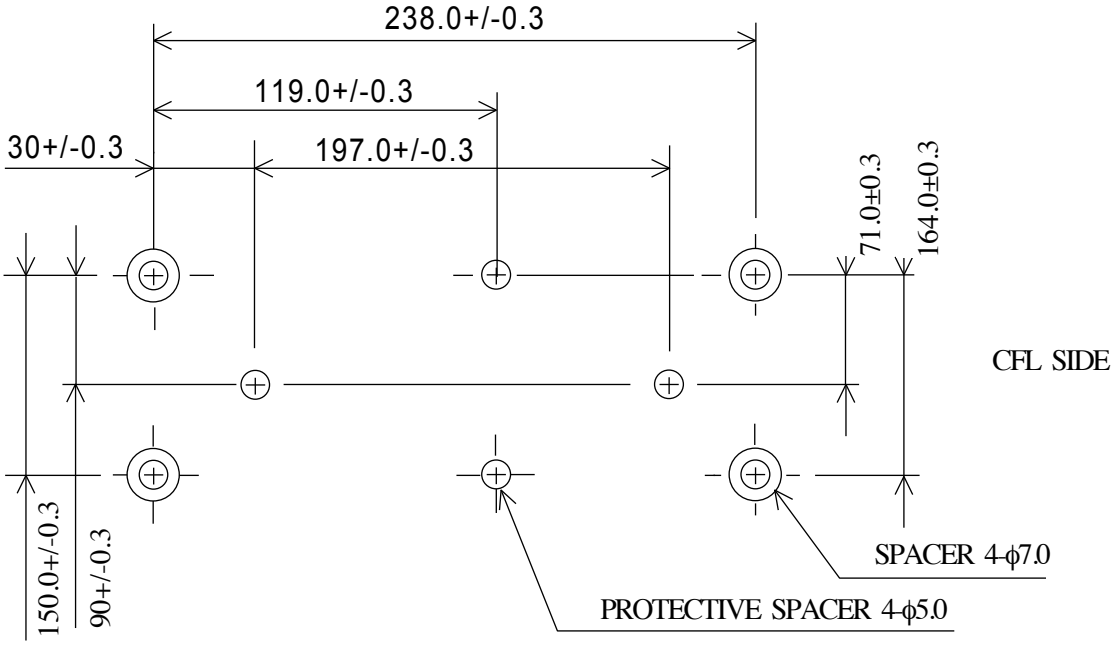
11. PRECAUTION IN DESIGN

11.1 MOUNTING METHOD

SINCE THE MODULE IS SO CONSTRUCTED AS TO BE FIXED BY UTILIZING FITTING HOLES IN THE MODULE AS SHOWN BELOW, IT IS NECESSARY TO TAKE CONSIDERATION THE FOLLWING ITEMS ON ATTACHMENT TO A FRAME.



EXAMPLE OF MOUNTING



LOCATION OF SPACERS

UNIT:mm
SCALE:NTS

(1) USE OF PROTECTIVE PLATE, MADE OF AN ACRYLIC PLATE, ETC, IN ORDER TO PROTECT A POLARIZER AND LC CELL.

(2) TO PREVENT THE MODULE COVER FROM BEING PRESSED, THE SPACERS BETWEEN THE MODULE AND THE FITTING PLATES SHOULD BE LONGER THAN 0.5mm.

(3) WE RECOMMEND YOU TO USE PROTECTIVE SPACER AS FIGURE FOR PROTECTING THE MODULE FROM ANY KIND OF SHOCK TO YOUR SET.

11.2 LC DRIVING VOLTAGE (VEE) AND VIEWING ANGLE RANGE.

SETTTING VEE OUT OF THE RECOMMENDED CONDITION WILL BE A CAUSE FOR A CHANGE OF VIEWING ANGLE RANGE.

11.3 CAUTION AGAINST STATIC CHARGE

AS THIS MODULE IS PROVIDED WITH C-MOS LSI, THE CARE TO TAKE SUCH A PRECAUTION AS TO GROUNDING THE OPERATOR'S BODY IS REQUIRED WHEN HANDLING IT.

11.4 POWER ON SEQUENCE

INPUT SIGNALS SHOULD NOT BE APPLIED TO LCD MODULE BEFORE POWER SUPPLY VOLTAGE IS APPLIED AND REACHES TO SPECIFIED VOLTAGE (5+/-0.25V).

IF ABOVE SEQUENCE IS NOT KEPT, C-MOS LSIS OF LCD MODULES MAY BE DAMAGED DUE TO LATCH UP PROBLEM.

11.5 PACKAGING

(1) NO. LEAVING PRODUCTS IS PREFERABLE IN THE PLACE OF HIGH HUMIDITY FOR A LONG PERIOD OF TIME. FOR THEIR STORAGE IN THE PLACE WHERE TEMPERATURE IS 35°C OR HIGHER, SPECIAL CARE TO PREVENT THEM FROM HIGH HUMIDITY IS REQUIRED. A COMBINATION OF HIGH TEMPERATURE AND HIGH HUMIDITY MAY CAUSE THEM POLARIZATION DEGRADATION AS WELL AS BUBBLE GENERATION AND POLARIZER PEEL-OFF. PLEASE KEEP THE TEMPERATURE AND HUMIDITY WITHIN THE SPECIFIED RANGE FOR USE AND STORING.

(2) SINCE UPPER POLARIZERS AND LOWER ALUMINUM PLATES TEND TO BE EASILY DAMAGED, THEY SHOULD BE HANDLED WITH FULL CARE SO AS NOT TO GET THEM TOUCHED, PUSHED OR RUBBED BY A PIECE OF GLASS, TWEEZERS AND ANYTHING ELSE WHICH ARE HARDER THAN A PENCIL LEAD 3H.

(3) AS THE ADHESIVES USED FOR ADHERING UPPER/LOWER POLARIZERS AND ALUMINUM PLATES ARE MADE OF ORGANIC SUBSTANCES WHICH WILL BE DETERIORATED BY A CHEMICAL REACTION WITH SUCH CHEMICALS AS ACETONE, TULUENE ETHANOLE AND ISOPROPYLALCOHOL. THE FOLLOWING SOLVENTS ARE RECOMMENDED FOR USE:

NORMAL HEXANE

PLEASE CONTACT US WHEN IT IS NECESSARY FOR YOU TO USE CHEMICALS OTHER THAN THE ABOVE.

(4) LIGHTLY WIPE TO CLEAN THE DIRTY SURFACE WITH ABSORBENT COTTON WASTE OR OTHER SOFT MATERIAL LIKE CHAMOIS, SOAKED IN THE CHEMICALS RECOMMENDED WITHOUT SCRUBBING IT HARDLY. TO PREVENT THE DISPLAY SURFACE FROM DAMAGE AND KEEP THE APPEARANCE IN GOOD STATE, IT IS SUFFICIENT, IN GENERAL, TO WIPE IT WITH ABSORBENT COTTON.

(5) IMMEDIATELY WIPE OFF ASLIVA OR WATER DROP ATTACHED ON THE DISPLAY AREA BECAUSE ITS LONG PERIOD ADHERANCE MAY CAUSE DEFORMATION OR FADED COLOR ON THE SPOT.

(6) FOGY DEW DEPOSITED ON THE SURFACE AND CONTACT TERMINALS DUE TO COLDNESS WILL BE A CAUSE FOR POLARIZER DAMAGE, STAIN AND DIRT ON PRODUCT. WHEN NECESSARY TO TAKE OUT THE PRODUCTS FROM SOME PLACE AT LOW TEMPERATURE FOR TEST, ETC. IT IS REQUIRED FOR THEM TO BE WARMED UP IN A CONTAINER ONCE AT THE TEMPERATURE HIGHER THAN THAT OF ROOM.

(7) TOUCHING THE DISPLAY AREA AND CONTACT TERMINALS WITH BARE HANDS AND CONTAMINATING THEM ARE PROHIBITED, BECAUSE THE STAIN ON THE DISPLAY AREA AND POOR INSULATION BETWEEN TERMINALS ARE OFTEN CAUSED BY BEING TOUCHED BY BARE HANDS.
(THERE ARE SOME COSMETICS DETRIMENTAL TO POLARIZERS.)

(8) IN GENERAL THE QUALITY OF GLASS IS FRAGILE SO THAT IT TENDS TO BE CRACKED OR CHIPPED IN HANDLING, SPECIALLY ON ITS PERIPHERY PLEASE BE CAREFUL NOT GIVE IT SHARP SHOCK CAUSED BY DROPPING DOWN, ECT.

11.6 CAUTION FOR OPERATION

(1) IT IS AN INDISPENSABLE CONDITION TO DRIVE LCD'S WITHIN THE SPECIFIED VOLTAGE LIMIT SINCE THE HIGHER VOLTAGE THAN THE LIMIT CAUSES THE SHORTER LCD LIFE. AN ELECTROCHEMICAL REACTION DUE TO DIRECT CURRENT CAUSES LCD'S UNDESIRABLE DETERIORATION, SO THAT THE USE OF DIRECT CURRENT DRIVER SHOULD BE AVOIDED.

(2) RESPONSE TIME WILL BE EXTREMELY DELAYED AT LOWER TEMPERATURE THAN THE OPERATING TEMPERATURE RANGE AND ON THE OTHER HAND AT HIGHER TEMPERATURE LCD'S SHOW DARK BULE COLOR IN THEM. .HOWEVER THOSE PHENOMENA DO NOT MEAN INPEDIMENT OR OUT OF ORDER WITH LCD'S WHICH WILL COME BACK IN THE SPECIFIED OPERATING TEMPERATURE RANGE.

(3) IF THE DISPLAY AREA IS PUSHED HARD DURING OPERATION, SOME FONT WILL BE ABNORMALLY DISPLAYED BUT IT RESUMES NORMAL CONDITION AFTER TURNING OFF ONCE.

(4) A SLIGHT DEW DEPOSITING ON TERMINALS IS A CAUSE FOR ELECTROCHEMICAL REACTION RESULTING IN TERMINAL OPEN CIRCUIT. USAGE UNDER THE RELATIVE CONDITION OF 40°C 50%RH LESS IS REQUIRED.

11.7 STORAGE

IN CASE OF STORING FOR A LONG PERIOD OF TIME (FOR INSTANCE, FOR YEARS) FOR THE PURPOSE OF REPLACEMENT USE, THE FOLLOWING WAYS ARE RECOMMENDED.

(1) STORAGE IN A POLYETHYLENE BAG WITH THE OPENING SEALED SO AS NOT TO ENTER FRESH AIR OUTSIDE IN IT, AND WITH NO DESICCANT.

(2) THE PLACING IN A DARK ROOM WHERE NEITHER EXPOSURE TO DIRECT SUNLIGHT NOR LIGHT IS, KEEPING TEMPERATURE IN THE RANGE FROM 0°C TO 35°C.

(3) STORING WITH NO TOUCH ON POLARIZER SURFACE BY ANYTHING ELSE.
(IT IS RECOMMENDED TO STONE THEM AS THEY HAVE BEEN CONTAINED IN THE INNER CONTAINER AT THE TIME OF DELIVERY FROM US.)

11.8 SAFETY

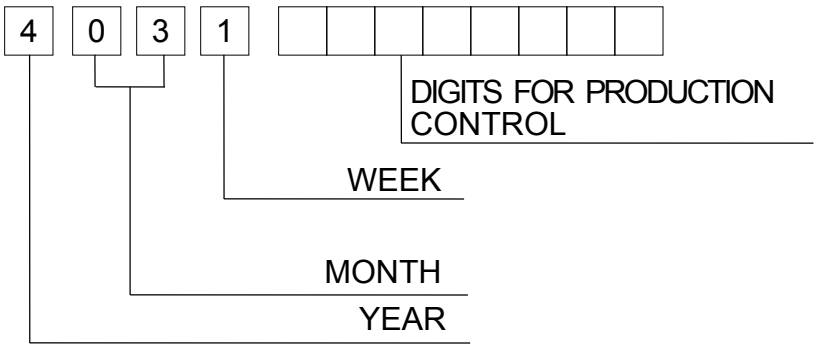
(1) IT IS RECOMMENDABLE TO CRASH DAMAGED OR UNNECESSARY LCD'S INTO PIECES AND WASH OFF LIQUID CRYSTAL BY EITHER OF SOLVENTS SUCH AS ACETONE AND ETHANOL, WHICH SHOUD BE BURNED UP LATER.

(2) WHEN ANY LIQUID LEAKED OUT OF A DAMAGED GLASS GALL COMES IN CONTACT WITH YOUR HANDS, PLEASE WASH IT OFF WELL WITH SOAP AND WATER.

12. DESIGNATION OF LOT MARK

LOT MARK

LOT MARK IS CONSISTED OF 4 DIGITS FOR PRODUCTION.
LOT AND 8 DIGITS FOR PRODUCTION CONTROL.



YEAR	FIGURE IN LOT MARK
1997	7
1998	8
1999	9
2000	0
2001	1

MONTH	FIGURE IN LOT MARK	MONTH	FIGURE IN LOT MARK
JAN.	01	JULY.	07
FEB.	02	AUG.	08
MAR.	03	SEPT.	09
APR.	04	OCT.	10
MAY.	05	NOV.	11
JUNE.	06	DEC.	12

WEEK (DAY IN CALENDAR	FIGURE IN LOT MARK
1~7	1
8~14	2
15~21	3
22~28	4
29~31	5

LOCATION OF LOT MARK : ON THE LABEL ATTACHED ON THE BACK SIDE OF LCM

4 0 3 1 * * * * * * * *

13. PRECAUTIPON FOR USE

(1) A LIMIT SAMPLE SHOULD BE PROVIDED BY THE BOTH PARTIES ON AN OCCASION WHEN THE BOTH PARTIES AGREED ITS NECESSITY. JUDGEMENT BY A LIMIT SAMPLE SHALL TAKE EFFECT AFTER THE LIMIT SAMPLE HAS BEEN EATABLISHED AND CONFIRMED BY THE BOTH PARTIES.

(2) ON THE FOLLOWING OCCASIONS, THE HANDLING OF THE PROBLEM SHOULD BE DECIDED THROUGH DISCUSSION AND AGREEMENT BETWEEN RESPONSIBLE PERSONS OF THE BOTH PARTIES.

(1) WHEN A QUESTION IS ARISEN IN THE SPECIFICATIONS.
(2) WHEN A NEW PROBLEM IS ARISEN WHICH IS NOT SPECIFIED IN THIS SPECIFICATIONS.
(3) WHEN AN INSPECTION SPECIFICATIONS CHANGE OR OPERATING CONDITION CHANGE IN CUSTOMER IS REPORTED TO HITACHI, AND SOME PROBLEM IS ARISEN IN THIS SPECIFICATION DUE TO THE CHANGE.
(4) WHEN A NEW PROBLEM IS ARISEN AT THE CUSTOMER'S OPERATING SET FOR SAMPLE EVALUATION IN THE CUSTOMER SITE.

(3) REGARDING THE TREATMENT FOR MAINTENANCE AND REPAIRING, BOTH PARTIES WILL DISSCUSS IT IN SIX MONTHS LATER AFTER LATEST DELIVERY OF THIS PRODUCT.

THE PRECAUTION THAT SHOULD BE OBSERVED WHEN HANDLING LCM HAVE BEEN EXPLAIND ABOVE. IF ANY POINTS ARE UNCLEAR OF IF YOU HAVE ANY REQUESTS, PLEASE CONTACT HITACHI.